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D2374**Job Sheet 183020****Part No:** D2374**Job Qty:** 12 ea**Part Name:** Stud**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/10/18**Job Tracking No:****Due Date:** 9/14/18**Created By:** Jesse White**Type:** SOLD**Description:**

Note: DWG REV A IPP D 03.04.04 Reformat; Made on Cobra KJ/RF IPP Rev:E Now on Doosan Lathe 08-05-05
JLM Verified By:EC

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Machining		
100	Doosan	12 pcs	9/14/18	9/14/18	0.07	1.98	Doosan		
120	QC	12 pcs	9/14/18	9/14/18	0.00	0.00	QC8		
130	Packaging	12 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3		
140	QC21-SA	12 Ea	9/14/18	9/14/18	0.00	0.00	QC21		

Part Op 100 - 1- Turn as per Folio FA156 Rev: _____ & Dwg D2374 Rev: _____ 2- Mill as per Folio FA156 Rev: _____ & Dwg _____
Descriptions: D2374 Rev: _____ 3-Deburr per dwg D2374

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRINR1.000	Delrin Round Bar 1" Color: Black	1.5252 ft (.1271 ea)	90-Start up Operation	5114347

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRINR1.000	2	8	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Stud	1.000Inches ± 0.010	1.010 0.990	.9995	
2	Stud	0.625Inches ± 0.010	0.635 0.615	.6245	
3	Stud	0.500Inches + 0.005 - 0.000	0.505 0.500	.5015	Diameter
4	Stud	0.313Inches + 0.005 - 0.000	0.318 0.313	.314	Diameter
5	Stud	0.062Inches ± 0.010	0.072 0.052	.06	Radius
6	Stud	0.300Inches ± 0.010	0.310 0.290	.299	
7	Stud	1.313Inches ± 0.010	1.323 1.303	1.310	
8	Stud	0.125Inches ± 0.010	0.135 0.115	.125	
9	Stud	0.772Inches ± 0.010	0.782 0.762	.770	
10	Stud	0.563Inches ± 0.010	0.573 0.553	R.562	Radius

Plex 9/10/18 3:30 PM dart.white.jesse

DART
AEROSPACE

Container No: S116365

Part: D2374

Job No: 183020

Serial No/Batch: S116365

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 10/05/18